

NACE.NACE-CIP2-001.v2026-04-07.q36

Exam Code:	NACE-CIP2-001
Exam Name:	Coating Inspector Level 2
Certification Provider:	NACE
Free Question Number:	36
Version:	v2026-04-07
# of views:	119
# of Questions views:	360
https://www.exam-tests.com/NACE-CIP2-001-exam/NACE.NACE-CIP2-001.v2026-04-07.q36.html	

NEW QUESTION: 1

In powder coatings, when the particles of powder begin to flow but are not fully liquid, they are in what stage?

- A. Flow stage
- B. Cure stage
- C. Gel stage
- D. Wetting stage

Answer: (SHOW ANSWER)

NEW QUESTION: 2

Which type of pipelines collect the gas from the transmission system so utility companies can distribute the gas to end users?

- A. Midstream
- B. Distribution
- C. Gathering
- D. Transmission

Answer: B (LEAVE A REPLY)

NEW QUESTION: 3

When measuring the Dry Film Thickness Of liquid coatings applied to galvanized ferrous substrates the most commonly used instrument is the:

- A. Eddy Current Gauge
- B. Ultra Sonic DFT Gauge
- C. Magnetic Gauge
- D. Tooke Gauge

Answer: D (LEAVE A REPLY)

NEW QUESTION: 4

When using a destructive Paint Inspection Gauge the NACE inspector must:

- A. Determine the Dry Film Thickness of the coating prior to use
- B. Select the appropriate hand wheel based on the measured Dry Film Thickness prior to use
- C. Ensure the glue on the dolly is properly applied prior to use
- D. Consult SSPC Guide 1 prior to use

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 5

WJ-1 is always performed using UHWJ at pressures above 210 MPa (30,000 PSI)

- A. True
- B. False

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 6

Coating Surveys are legally required:

- A. On high pressure gas lines and fireproofed structures
- B. On food and beverage vessels and can linings
- C. On water tanks and potable water pipelines
- D. On commercial marine vessels and offshore platforms

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 7

You are working as an inspector in a galvanizing plant for the first time.

What are some of the hazards you need to be aware of:

- A. Risk of acid or caustic splashes
- B. Risk of skin
- C. Risk of chemical exposure
- D. a), b), and c)

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 8

Generally for safety considerations, waterjetting hose connections use

- A. a long wand.
- B. an oil/water separator.
- C. a whip-lock device.
- D. filters.

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 9

You are the NACE Level 2 Inspector on a project where overcoating of galvanized steel is being performed. The specification references SSPC SP 16 as the surface preparation method. At the pre-job meeting operations personnel make it clear that abrasive blasting will not be permitted. The Owner's representative asks you what other methods might be used.

Of the options shown below, what would be the preferred option in this situation?

- A. SP 1 followed by acid etching
- B. SP 1 followed by caustic etching
- C. SP 1 followed by SP 3
- D. SP 1 followed by SP 2

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 10

Which product, when closely inspected has a green or red layer of fusion bonded epoxy (FBE) that is visible directly on the steel?

- A. 3-Layer Polyethylene (PE)
- B. Fusion Bonded Epoxy
- C. Coal Tar Enamel
- D. 2-Layer Polyethylene (PE)

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 11

The coating applicator has ignored an enface preparation hold point and applied coating over the surface without a sign off from you as the inspector.

Your FIRST preferred course of action is to:

- A. Advise the Owner and write a Non-Conformance report
- B. Ignore the situation
- C. Require the Applicator to remove the coating
- D. Stop the job

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 12

External coatings applied to buried pipelines are generally tested for:

- A. Gloss level
- B. Cathodic disbondment
- C. Chalking resistance
- D. Solvent resistance

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 13

In the event of a conflict between the Product Data Sheet and the Specification:

- A. It is up to the Inspector to decide which one to follow
- B. The Specification prevails
- C. The Product Data Sheet prevails
- D. It is up to the Applicator to decide which one to follow

Answer: B (LEAVE A REPLY)

NEW QUESTION: 14

When ASIN D 3363 is specified the Inspector must:

- A. Record the percentage of failure
- B. Record the highest value attained
- C. Record the two end points identified in the standard
- D. Use the correct solvent

Answer: C (LEAVE A REPLY)

NEW QUESTION: 15

NACE Level 2 Inspectors have been authorized to perform:

- A. Visual inspection, Non-Destructive and Destructive testing
- B. All types of inspection without supervision
- C. Visual inspection and Non-destructive testing
- D. Visual inspection only

Answer: A (LEAVE A REPLY)

NEW QUESTION: 16

Galvanizing performs best in which of the following exposures:

- A. pH between 5-10
- B. pH above 12
- C. pH below 4
- D. pH of 13

Answer: A (LEAVE A REPLY)

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NEW QUESTION: 17

Dehumidification is defined as the removal of moisture vapor from the air to

- A. provide worker comfort.
- B. lower its temperature
- C. raise its relative humidity.
- D. lower its dew point,

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 18

NACE Standards include:

- A. a) only
- B. Standard Practices
- C. Material Requirements
- D. a) & b)

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 19

You are the NACE Level 2 Inspector with the final responsibility to prepare the final report for a very large structural steel shop project which has gone very well. It is due next week. The work has been ongoing for two years and several NACE Level 1 Inspectors have worked under your supervision throughout the project. You find you are missing one week of daily reports for the night shift from the very beginning of the project and despite your best efforts they are cannot found.

You FIRST preferred course of action is to:

- A. Do not complete your report until they can be found
- B. Re-create the reports as not much was going on during night shift anyway
- C. Plainly state in your report that they are missing
- D. Use creative writing to cover over the fact they are missing

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 20

The best choice of instrument for holiday testing of thick film concrete coatings is:

- A. High Voltage DC Pulse Type
- B. Low Voltage Sponge Type
- C. High Voltage AC
- D. High Voltage DC Constant Current

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 21

The Concrete Repair Institute's comparators can be used to assess:

- A. Contamination levels prior to coating

- B. Surface profile prior to coating
- C. Compressive and tensile strength prior to coating
- D. Surface cleanliness prior to coating

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 22

An Inspection and Test Plan is required when:

- A. When the Inspector requests one
- B. When the Coating Applicator requests one
- C. When the Owner specifies one
- D. It is always required

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 23

Steel shot grit contaminated with oil or grease used in a centrifugal blast cleaning should be

- A. mixed with uncontaminated abrasive
- B. disposed of properly.
- C. washed with clean potable water prior to Use.
- D. run through the air wash separator.

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 24

From a corrosion perspective, the main difference between Ferrous and Non-Ferrous Metals is:

- A. Cost
- B. Appearance
- C. Iron content
- D. Safety

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 25

Cold-applied tape

- A. are identifiable by its distinct colors, usually light blue, green, Or Grey.
- B. is polyethylene film, heat laminated, "With an adhesive layer of butyl glue.
- C. have a cross-linked polyethylene backing and a heat-activated adhesive.
- D. is typically green or red and looks like "painted" finish.

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 26

Which surface preparation method uses a dilute acid solution to remove laitance and to roughen the concrete surface?

- A. Stoning
- B. Acid etching
- C. Sacking
- D. High-pressure water washing

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 27

You are the NACY Coating Inspector on a tank lining project where desiccant dehumidification is being used. Since the first shift of abrasive blasting your readings have indicated relative humidity below 40%; however on the second shift of coating application your readings are indicating 80%.

Your FIRST preferred course of action is to:

- A. Check to See if the dehumidification equipment is operating correctly
- B. Call your supervisor
- C. Document the readings at the end of the shift
- D. Advise the coating applicator supervisor of your readings

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 28

NACE No.13/ SSPC 6 identifies the use of:

- A. Abrasive blasting only
- B. Waterjetting only
- C. Various methods of cleaning
- D. Steam cleaning only

Answer: C ([LEAVE A REPLY](#))

NEW QUESTION: 29

Inspectors perform tests on linings that they may not perform on exterior coatings because

- A. coatings are expected to degrade over time.
- B. coatings are more durable than linings.
- C. linings are more durable than coatings.
- D. linings protect the contents and the container.

Answer: D ([LEAVE A REPLY](#))

NEW QUESTION: 30

When completing the Final Inspection report the Inspector should write the report using:

- A. Language that the most would understand
- B. Language that only technical experts would understand
- C. Language that only in the project would understand
- D. Language that another NACE Inspector would understand

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 31

The standards defining surface cleanliness achieved by centrifugal blast cleaning are:

- A. Different than air blast cleaning
- B. Comparable to air blast cleaning
- C. The same as air blast cleaning
- D. Slightly different to air blast cleaning

Answer: C ([LEAVE A REPLY](#))

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NEW QUESTION: 32

All of these are advantages of using repair patches EXCEPT

- A. special tools or equipment are required.
- B. barrier to moisture and corrosion.
- C. inert to common acids, alkalis, and solvents.
- D. excellent abrasion resistance.

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 33

Coating surveys may include which steps?

Select All That Apply:

- A. Develop a survey plan
- B. Schedule the remedial work
- C. Summarize the collected data
- D. Evaluate the coatings performance

Answer: ([SHOW ANSWER](#))

NEW QUESTION: 34

As a NACE Level 2 Inspector, NACE clearly indicates that you are qualified to independently produce final documentation for a shop project.

- A. True
- B. False

Answer: A ([LEAVE A REPLY](#))

NEW QUESTION: 35

Individuals conducting Coating Surveys should:

- A.** Always be NACE Level 3 Certified Inspectors
- B.** Always be trained and experienced Coating Industry
- C.** Always be experienced Specification Writers
- D.** Always be NACE or SSPC Protective coating Specialists

Answer: B ([LEAVE A REPLY](#))

NEW QUESTION: 36

You are the NACE Level 2 Coating Inspector where SSPC PA 2 has been specified with an additional requirement that no individual gauge reading shall be below a certain value. As this is not part of the standard you should:

- A.** Ignore the additional requirement
- B.** Request clarification from the specifier
- C.** Enforce the additional requirement
- D.** Call your supervisor

Answer: C ([LEAVE A REPLY](#))

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